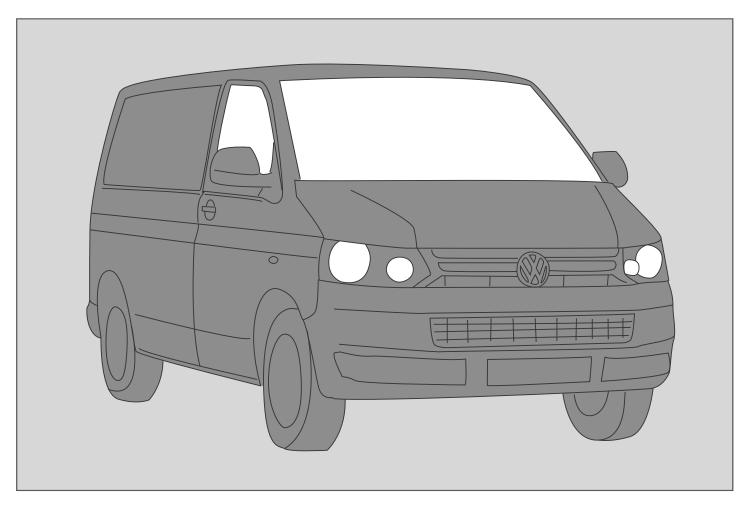
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VEHICLE DETAILS

| Manufacturer | Volkswagen |
|--------------|--|
| Make | Transporter T5 |
| Model | T26/T28/T30/T32 2.0L TDI Euro 5 |
| Engine CC | 1968 |
| 3 | CAAA 84PS, CAAB 102PS, CCHB / CAAC / CCHA 140PS, CFCA 180PS |
| Year | 2010> |
| Chassis Nos. | N/A |
| LHD | YES |
| RHD | YES |
| PAS | YES |
| A/C | NO |
| Voltage | 12v |

ADAPTER KIT DETAILS

| Kit Part No. | 0500.6242 |
|-------------------|-------------------------------|
| Description | Standard Kit |
| Compressor RPM | 4083 @ Max Engine |
| | Power Output |
| Fitting Time | 30 Minutes |
| Suction Fitting | 45° |
| Discharge Fitting | 45° |
| Belt Type | 6PK 1590 |
| Belt Part No. | 0820.5301 |
| Note | Leaf Spring Clutch ONLY |
| Compatible with: | DSG / 4Motion / Blue Motion / |
| | Start stop |
| | |

COMPATIBLE COMPRESSORS

| SELTEC | TM-13 HS | TM15-HS | TM16-HS |
|-------------|----------|-----------|---------|
| Comp No | - | 0381.5072 | - |
| Seltec No. | - | - | - |
| Mounting | - | Direct | - |
| Rotor | - | 8PV | - |
| Armature | - | SL | - |
| Diameter | - | 123 | - |
| Voltage | - | 12 | - |
| Orientation | - | Н | - |
| Fitting | - | 3/4 x 7/8 | - |
| Manifold | - | Bolt | - |

| QUE | QP13-HD | QP15-HD | QP16-HD |
|-------------|---------|-----------|---------|
| Comp No | - | 0391.5102 | - |
| Que No. | - | - | - |
| Mounting | - | Direct | - |
| Rotor | - | 8PV | - |
| Armature | - | SL | - |
| Diameter | - | 123 | - |
| Voltage | - | 12 | - |
| Orientation | - | Н | - |
| Fitting | - | 3/4 x 7/8 | - |
| Manifold | - | Bolt | - |

| SANDEN | SD5H09 | SD5H14 | SD7H15 |
|-------------|--------|--------|--------|
| Comp No | - | - | - |
| Sanden No | - | - | - |
| Mounting | - | - | - |
| Rotor | - | - | - |
| Armature | - | - | - |
| Diameter | - | - | - |
| Voltage | - | - | - |
| Orientation | - | - | - |
| Fitting | - | - | - |

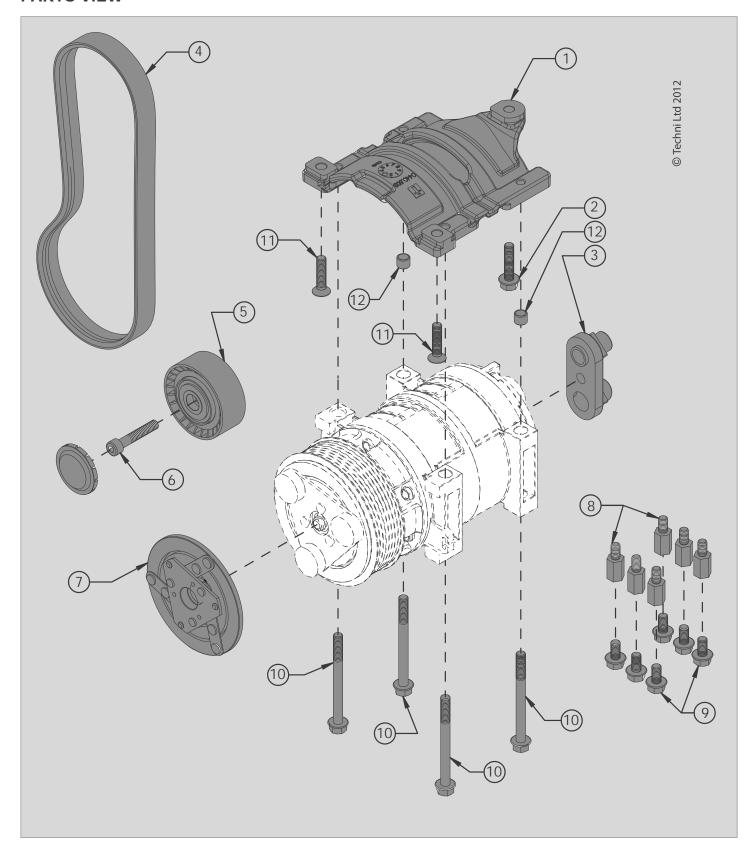
| Notes | | |
|-------|--|--|
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |
| | | |

| | COMPRESSOR KIT CONFIGURATIONS | | | | | | | | | | | | |
|---|-------------------------------|----------------------------|-----------|---|---|---|---|---|------|--|--|--|--|
| | | COMPRESSOR KIT PART NOS | | | | | | | | | | | |
| | PART NUMBER | 0515.6242 | 0595.6242 | 1 | 1 | 1 | 1 | DESCRIPTION | QTY. | | | | |
| C | 381.5072 | | | | | | | TM15 Direct Mount 8PV SL 123 12V H 3/4 x 7/8 Bolt | 1 | | | | |
| C | 391.5102 | | | | | | | QP15 Direct Mount 8PV SL 123 12V H 3/4 x 7/8 Bolt | 1 | | | | |

⁼ Additional parts to standard kits.



PARTS VIEW



PARTS LIST

| ITEM | PART NO. | DESCRIPTION | QTY. | COMMENTS |
|------|-----------|--|------|----------|
| 1 | 0440.5033 | Compressor Mounting Bracket | 1 | - |
| 2 | 2704.0481 | Hexagon Flange Bolt - M8 x 35 : 1.25 | 1 | - |
| 3 | 0425.0141 | Manifold Seltec/QUE H 3/4 x 7/8 | 1 | - |
| 4 | 0820.5301 | Belt - Poly Groove 6PK 1590 | 1 | - |
| 5 | 1700.5131 | Idle Pulley VW 6PK x 70 - With Cover | 1 | - |
| 6 | 2704.5341 | Hexagon Socket Head Cap Screw M8 x 45 : 1.25 | 1 | - |
| 7 | 0421.0011 | Clutch Armature SL - Seltec/QUE 13/15/16 | 1 | - |
| 8 | 2803.5051 | Steel Stand-off Pillar Male/Female | 6 | - |
| 9 | 2704.1521 | Hexagon Flange Bolt Durlok - M8 x 16 : 1.00 - 12.9 | 6 | - |
| 10 | 2704.5381 | Hexagon Flange Bolt - M8 x 90 : 1.25 - 12.9 | 4 | - |
| 11 | 2704.5441 | Flat Countersunk Head Cap Screw M8 x 35 : 1:25 | 2 | - |
| 12 | 2800.5571 | Dowel Bush - OD11.4 x ID8.50 x L9.00 | 2 | - |



FOREWORD

1. The purpose of this manual is to facilitate the installation of a direct drive compressor. The information given is merely instructive, should any complications arise contact the Technical department. The manufacturer's warranty does not cover any problems caused by defective installation or alterations made unless authorised. The manufacturer shall not be responsible for any injury, damage or loss caused directly or indirectly as a result of using this manual or the information contained within it.

1 SAFETY MEASURES:

Before fitting the Compressor adapter drive kit, ensure the following for damage:

- a Inner and outer trim and body work
- **b** Engine idle pace
- c Check all the vehicle functions

Check list:

- **a** Ensure that the right kit has been selected
- **b** Before installing, check that all the correct pieces are present; also ensure that there are no missing or broken pieces
- **c** When fitting, make sure the vehicle is properly protected against damage.

Installation apparatus

- a Calibrated torque wrench
- **b** Hand service tools
- c Protective covers and shields

2 PRECAUTIONS

- a Detach the battery negative lead.
- **b** Torque all bolts where stated using a calibrated torque wrench.
- **c** Take extreme care with moving parts.
- **d** Remove the vehicles ignition key and keep it with you.
- e Wear safeguards to make sure that liquid refrigerant never touches your skin

Caution: Measures must be followed accurately to steer clear of the possibility of damage to individuals **Warning:** This calls awareness to actions which must be pursued to avoid damage to the components. **NB:** This calls awareness to make the job easier or gives useful information.

STANDARD FASTENER TORQUE VALUES

1. In the absence of specific torque values detailed in this fitting instruction manual, the following chart can be used as a guide to the maximum safe torque for specific size and grade of fastener.

| STRENGTH | 4.8 | | 4.8 | | 10.9 | | 12.9 | |
|-------------|-------|-----------------------|-------|------------|-------|------------|-------|-----|
| | Max T | Max Torque Max Torque | | Max Torque | | Max Torque | | |
| Dia / Pitch | lb.ft | Nm | lb.ft | Nm | lb.ft | Nm | lb.ft | Nm |
| M5 x 0.80 | 2 | 3 | 4.5 | 6 | 6.5 | 9 | 7.5 | 10 |
| M6 x 1.00 | 4 | 5.5 | 7.5 | 10 | 11 | 15 | 13 | 18 |
| M8 x 1.25 | 10 | 13 | 18 | 25 | 26 | 35 | 33 | 45 |
| M10 x 1.25 | 20 | 27 | 39 | 53 | 57 | 78 | 66 | 90 |
| M10 x 1.50 | 18 | 25 | 37 | 50 | 55 | 73 | 63 | 86 |
| M12 x 1.75 | 33 | 45 | 63 | 85 | 97 | 130 | 111 | 150 |
| M14 x 2.00 | 55 | 75 | 103 | 140 | 151 | 205 | 177 | 240 |
| M16 x 2.00 | 85 | 115 | 159 | 215 | 232 | 315 | 273 | 370 |

PRE INSTALLATION

N.B Prior to commencing work, please examine the instructions with care. The alphabetical symbols on the diagram relate to written instructions, numerical symbols relate to the parts listing.

Dismantle the following:

 Remove and retain the original engine under panel if fitted.

NB: 2011 MY vehicles do not have an engine under panel fitted.

- 2. Using a suitable tool rotate the automatic belt tensioner pulley (A) in a clockwise direction and insert a suitable 4mm pin, an Allen key is ideal for this purpose (C) Fig.2
- 3. Remove and discard the original manufacturers poly groove drive belt (B) Fig 1

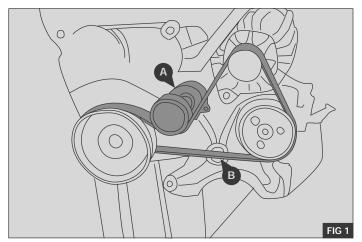
NB: Please refrain from using "Loctite" unless otherwise notified

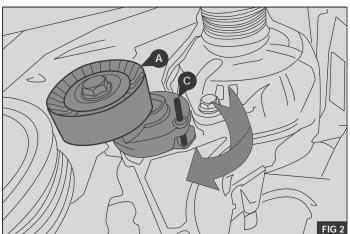
COMPRESSOR BRACKET INSTALLATION

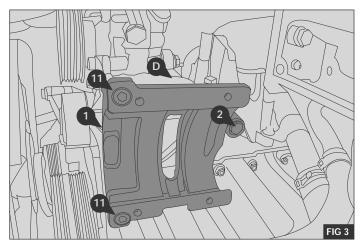
- 2. Torque the two mounting screws 11 to 20Nm / 15lb.ft and bolt 2 to 29Nm / 21lb.ft using a calibrated torque wrench Fig.3

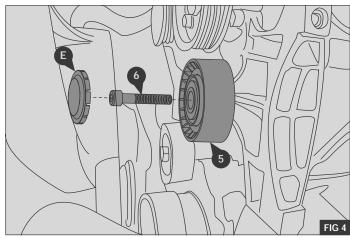
IDLE PULLEY INSTALLATION

- 1. Fit the supplied Idle pulley 5 to the original auxiliary mounting bracket. Fixing it with the supplied bolt 6 M8 x 45 Fig.4
- 2. Torque bolt 6 20Nm / 15lb.ft. using a calibrated torque wrench.
- 3. Fit the supplied idle pulley bearing cover (E)



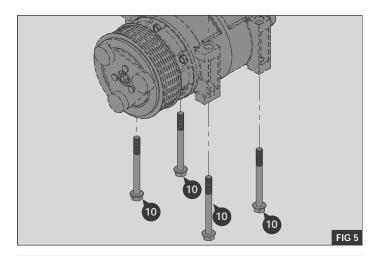






COMPRESSOR INSTALLATION

- 1. Fit the compressor to the compressor mount bracket assembly. Fixing it with the supplied bolts 10 M8 x 90 - Fig.5
- 2. Torque the four bolts 10 to 15Nm / 11lb.ft. using a calibrated torque wrench.



DRIVE BELT

- 1. Fit the supplied replacement poly groove engine drive belt 4 to the engine in the configuration shown - Fig.6
 - **CP** Crankshaft Pulley
 - **AT** Automatic Tensioner
 - **AL** Alternator
 - **RC** Refrigeration Compressor
 - **PS** Power Steering
 - IΡ Idle Pulley

WARNING: Align the supplied drive belt by installing in the correct clutch groove - Fig.7

2. Release the automatic belt tensioner (A) and remove the securing pin C - Fig.2

POST INSTALLATION

- 1. Before starting the engine check all the installed parts and ensure that the belt is installed correctly. Run the unit for at least ten minutes, then check the whole mounting assembly and previously removed parts. Attach the supplied warning label on to a suitable location.
- 2. Vehicles with engine under panels only Fit the supplied spacers (8) into the original under panel locations and tighten to 20Nm / 15lb.
- 3. Fit the engine under panel to the vehicle using the supplied M8 x 16 bolts 9, torque bolts to 20Nm / 15lb.

